Work Orde							- V ()				Page 1
Revision ID:	D412-760-111			Accept					Setup Sta	rt	
	8/10/2010	Start Qty: 1.90 Req'd Qty: 1.00		• .	Cust Item Customer				Sto	р [
Approvals:		MF	Date: <u>10-8-9</u>	Tooling: SPC (Y/N):		Date:		F	Run Sta		
Sequence ID/ Work Center ID Draw Nbr) D	Operation Description on Nbr		Set Up/ Run Hours	Tool ID	Tool #		Accept Qty	Reject Qty	Reject Number	Insp.
IIN D412-760	& E			0.00			· · · · · · · · · · · · · · · · · · ·	and the same and the same		Ç)ho ->
DC Document Control		Memo Photocopy blu	efile & type labels per PPI	0.00 P D412-760-111 CHC	5001 Scolor		,				t
10 Packaging	Pi	ick Kit		0.00				10/	1/10	s) &	
Packaging		Memo		0.00					u <u>/</u>		Ж
20 	Q	C4- 100% Inspect kits for	completeness	0.00	10/01/10						
Quality Control		Memo ,		0.00	;				-		

Dart Aer	ospace	- Ltd							6 · 6
w/o:61	142		V	ORK ORDER CHANGE	S			•	
DATE	STEP	PROC	EDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/8/16	100 Ap	Parm. chany Pix New in heart buy	· (M	10.08.11			5 10/08/18
Part No	D41	2-760-111 PAR#:	_ Fault Ca	tegory:	NCR: Yes	s No DQ/	\: <u> </u>	Date:	
		esolution:						Date: _	
NCR:		W	ORK OR	DER NON-CONFORMA	NCE (NC	R)			, a , parame
		Description of NC		Corrective Action Section	n B	Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	ا & ا		Chief Eng	QC Inspector

Work Order ID 61142 Monday, August 09, 2010 2:39:35 PM Item ID: D412-760-111 Revision ID: Item Name: Aft Cabin Wall and Pylon Protector **Start Date:** 8/10/2010 Start Qty: 1.00 Required Date: 8/11/2010 Req'd Qty: 1.00 Reference: Approvals: Process Plan:

Page 2

######################################

Setup Start

Stop

Start

Stop



Cust Item ID: Customer:



	QC:
Sequence ID/	

Operation Description

Set Up/ Run Hours

0.00

Tooling:

SPC (Y/N):

Accept

Tool ID Tool # Plan

Date:

Date:

Accept Qty

Code

Reject Qty

Run

Reject Number Stamp

Insp.

Packaging

Packaging

Work Center ID

Memo

0.00

Identify and pack for shipping as per PPP D412-760-011

Date:

Date:

Location: PPP Rev:

140

130

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

0.00

10/08/10 H) MF 10-8-10

Dart Ae	rospace l	Ltd								4 . 3
W/O:	· ·		WC	ORK ORDER CH	IANGES		-		,	
DATE	STEP	PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
Part No):	PAR #:	Fault Cate	gory:	NC	R: Yes	No DQ	A:	_ Date: _	
	Res	solution:	Dispositio	n:	QA	: N/C C	losed:		Date: _	
NCR:		•	WORK ORD	ER NON-CONFO	ORMANCE	E (NCI	R)			
5475	0750	Description of NC		Corrective Action	Section B		Verifi	cation	Approval	Approva
DATE	STEP	Section A	Initial Chief Eng	Action Descri Chief Eng	ption	Sign Date	& Sec	tion C	Chief Eng	QC Inspect
							!			•

Picklist Print

Monday, August 09, 2010 2:39:34 PM

Work Order ID: 61142

Parent Item:

D412-760-111

Parent Item Name: Aft Cabin Wall and Pylon Protector



Start Date: 8/10/2010

Start Qty: 1.00

Required Date: 8/11/2010

	Comments:									Start Qty: 1.00	1	Requi	red Qty: 1.0	00
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit		Qty	Date	Status
5	D3933-1 . Aft Wall Protector	 	Manufactured	No			110	Each	1.0000		Qty	Issued	Issued 10 Kg	1,00
,		ı			Location ST258A	9574	<u>Loc (</u>	<u>Dty</u>	Loc Code			7	10/3	1100
ζ	D3933-2 Aft Cabin Wall Protector, RH	H	Manufactured !	No		9314 un n cannaigue	110	I Each	0.0000	1.1	D6108	Z e		50
/	D3935-1 Pylon Wall Protector, LH	1	Manufactured	No	·		110	Each	2.0000	11	1 086		10/8/	701)
					Location ST258A		Loc Q	<u>ty</u> 2	Loc Code	,				
6	D3935-2 Pylon Protector		Manufactured	No	55	793	110	Each	0.0000		1	Y2.	,)(- 0
/	03942-1. Magle]	Manufactured	No			110	Each	26.0000		14 Just	₹ <u>~</u>)	10/81	OSP
	·				Location ST098	31		56 T	oc Code	प			(-/2)	
						-				 1				

Page 1

Dart Aerospace	Ltd
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W/O:			VV	OKK OKDER CI	MANGES					
DATE	STEP	PROC	EDURE CH	ANGE		Ву	Date	Qt	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						į				\$
					i					
Part No	·	PAR #:	_ Fault Cate	egory:	NCI	R: Yes I	No DQA:	1	Date:	
	R	esolution:							Date:	
NCR:		W	ORK ORE	DER NON-CONF	ORMANCE	(NCR)			
DATE	STEP	Description of NC		Corrective Action	Section B	0: 0	Verifica	tion	Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Desci Chief Eng	ription 	Sign & Date	Section	1	Chief Eng	QC Inspector
									·	
:										

Picklist Print Monday, August 09, 2010 2:39:34 PM Work Order ID: 61142 Parent Item: D412-760-111 Parent Item Name: Aft Cabin Wall and Pylon Protector D3942-3 Manufactured No 110 Each 10,0000 10 10 10 10 10 10 10 10 10 10 10 10	
Work Order ID: 61142 Parent Item: D412-760-111 Parent Item Name: Aft Cabin Wall and Pylon Protector Start Date: 8/10/2010 Required Date: 8/11/2010 Start Qty: 1.00 Required Oty: 1.00 Start Qty: 1.00 Location ST101 MS27039-4-10 Purchased No 110 Loc Oty Loc Code ST293 Screw Loc Oty Loc Code ST293 Start Date: 8/10/2010 Required Date: 8/11/2010 Start Date: 8/10/2010 Required Date: 8/11/2010 Required Date: 8/11/2010	
Parent Item: D412-760-111 Parent Item Name: Aft Cabin Wall and Pylon Protector D3942-3	Page 2
D3942-3 Manufactured No 110 Each 10,0000 10 10 10 10 10 10	
ST101 10 10 10 10 10 10 10 10 10 10 10 10	
Loc Oty Loc Code ST293 96	
ST293 84	
MS27039-5-08 Purchased No 110 Each 39.0000 6 6 6 7 7 7 7 7 7 7 7 7 7	
Location ST293 39 39 39 39 39 39 39	
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Monday, August 09, 2010 2:39:34 PM Shop Packet Print	Page 2

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W/O:			WO	RK ORDER CHANGES)			, 	
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, — <u>, , , , , , , , , , , , , , , , , ,</u>									
Part No				gory: l					
	Res	olution:	Disposition	n:	QA: N/C CI	osed:	-	Date: _	-
NCR:		,	WORK ORDE	R NON-CONFORMAN	CE (NCR	R)			
DATE	STEP	Description of NC		Corrective Action Section B		Verifica	ation	Approval	Approva
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspect
		•				· ·			
	1 1						1		1

DART AEROSPACE LTD.

REFERENCE ONLY

IIN-D412-760 Page 27 of 27

5.0 PARTS LIST

	5.0	FAL	RTS L	-121				G
Qty	Qty	Qty	Qty	QTY	QTY	QTY		
-011	-013	-015	-017	-111	-113	-211	Part Number	Description
X							D412-760-011	CABIN FLOOR PROTECTOR KIT
	X						D412-760-013	CABIN FLOOR PROTECTOR KIT
·		X					D412-760-015	CABIN FLOOR PROTECTOR KIT
			Х	1		 	D412-760-017	CABIN FLOOR PROTECTOR KIT
				X	1		D412-760-111	CABIN FLOOR PROTECTOR KIT
				1	X		D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
				1	 	X	D412-760-211	AFT CABIN WALL AND PYLON PROTECTOR KIT
1				+	 	 		BAGGAGE COMPARTMENT PROTECTOR KIT
1				+	 	├	D3574-1	CABIN FLOOR PROTECTOR
	1		<u> </u>	+	┼	├──	D3574-2 D3574-3	CABIN FLOOR PROTECTOR
	1			+	 	 		CABIN FLOOR PROTECTOR
		1			 		D3574-4 D3574-5	CABIN FLOOR PROTECTOR
		1		 			D3574-6	CABIN FLOOR PROTECTOR
1				†			D3575-1	CABIN FLOOR PROTECTOR
1				1			D3575-1	CABIN FLOOR PROTECTOR
	1						D3575-2	CABIN FLOOR PROTECTOR
	1			1	T		D3575-4	CABIN FLOOR PROTECTOR CABIN FLOOR PROTECTOR
		1					D3575-5	CABIN FLOOR PROTECTOR CABIN FLOOR PROTECTOR
		1					D3575-6	CABIN FLOOR PROTECTOR CABIN FLOOR PROTECTOR
			1				D3788-1	CABIN FLOOR PROTECTOR
			1				D3788-2	CABIN FLOOR PROTECTOR
			1				D3788-3	CABIN FLOOR PROTECTOR
			1				D3788-4	CABIN FLOOR PROTECTOR
6	4	6	6				D3580-1	JOGGLE BRACKET
14	40	14	14			36	D3628-1	CUPPED WASHER
6	8	6	6				D3628-3	CUPPED WASHER
+						1	D3876-1	RH FORWARD WALL PROTECTOR
				<u> </u>		1	D3876-3	FORWARD WALL PROTECTOR
	+					_1	D3876-5	LH WALL PROTECTOR
						1	D3876-7	AFT WALL PROTECTOR
						1	D3876-9	RH AFT WALL PROTECTOR
		-+				1	D3876-11	FLOOR PROTECTOR
				1	1		D3876-13	DOOR PROTECTOR
				1	1		D3933-1 D3933-2	LH AFT CABIN WALL PROTECTOR
		_ †		1			D3935-2	RH AFT CABIN WALL PROTECTOR
				1			D3935-1	LH PYLON PROTECTOR
					1		D3935-3	RH PYLON PROTECTOR
					1 _		D3935-4	LH PYLON PROTECTOR
				. 14	14		D3942-1 =	RH PYLON PROTECTOR
				10	10		D3942-3 /	ANGLE CLIP
							D3952-1	PLACARD
							80-004-2-6	INSERT
28			28				AN960JD10	WASHER
12			12				AN960JD416	WASHER
14			14				MS24694S54	SCREW
6		6	6				MS24694S100	SCREW
							MS27039-1-04	SCREW
				4	4		MS27039-4-10	SCREW
				6	6		MS27039-4-14	SCREW
				6	6		MS27039-5-08	SCREW
				8	8		MS27039-5-12	SCREW

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Revision: E

Date: 09.12.02